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LIEN FA INJECTION MACHINERY CO., LTD.

VERTICAL ROTARY MACHINES SERIES

LF-720SA



SINGLE INJECTOR – VERTICAL ROTARY TYPE MACHINE WITH AUTOMATIC MOLD OPENING SYSTEM – PVC FOAMING TIRES MAKING MACHINE.

SPECIFICATION



ITEM	UNIT	LF-720SA
INJECTION MACHINE TYPE 注塑機類型	—	VERTICAL
NUMBER OF WORKING STATIONS 容模數	STATION	16
SCREW DIAMETER 料軸直徑	MM	100
SCREW L/D RATIO L/D 比	—	19
SHOT WEIGHT (PVC) – 1.3 射出重量	GRAM	3213
INJECTION PRESSURE 射出壓力	KG/CM2	700
THEORETICAL SHOT VOLUME 理論容積	CM3	2747
INJECTION STROKE 射出形成	MM	350
DRIVE TYPE 驅動方式	—	HYDRAULIC MOTOR
SCREW SPEED 料管轉速	R.P.M.	30-100
CLAMPING FORCE 閉模力	TON	48
Max. Mold Thickness 最大模厚	MM	250
Min. Mold Thickness 最小模厚	MM	150
MOLD SIZE (LxW) 容模尺寸	MM	400x350
HEATER CAPACITY 電熱容量	KW	16
THERMOSTAT CONTROL 溫度控制	ZONE	4
MOTOR 馬達	HP	50
PRODUCTIVITY 生產量	PC	240
MACHINE SIZE (LxWxH) 機械尺寸	CM	7700x3900x2850
NET/GROSS WEIGHT 機械淨/毛重	TON	17.9/19.1